



Dart Aerospace Ltd.
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Canada

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D3303-041

Job Sheet 184609



Part No: D3303-041

Job Qty: 2 ea

Part Name: Head Rest



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: B 04.10.05 Revised Step 5 with headrIPP identification KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Small Fab-2	6	OCT 18 2018
100	Small Fab	2 pcs	10/19/18	10/19/18	0.00	0.32	Small Fab-3	1.89	SMB
110	QC	2 pcs	10/19/18	10/19/18	0.00	0.00	QC5	38	38
120	Packaging	2 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1	5.40	OCT 25 2018
130	QC21-SA	2 Ea	10/19/18	10/19/18	0.00	0.00	QC21	21	OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3303-043	Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	F158413
D3305-1	Cushion	2 Ea (1 ea)	90-Start up Operation	F152072
D3306-041	Cover Assembly	2 Ea (1 ea)	90-Start up Operation	F150471

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3303-043	2	5	0
	D3305-1	2	7	0
	D3306-041	2	7	0

Part Specifications

Specifications could not be found.



Container No: S119543



Part: D3303 - 041

Job No: 184609

Serial No/Batch: S119543

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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ex 10/15/18 11:58 AM Dart.lajeunesse.marie

Date: 10/18/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								